



Minimum Evaporating Temp. With:

- 10 K Suction Superheat ASERCOM certified
- 25 °C Suction Gas Return
- Maximum Evaporating Temperature

Suction Superheat 10.0K

Liquid Subcooling 0.0K

Evaporating Temperature, °C

Cond °C	Cooling Capacity, kW									
	-20.0	-15.0	-10.0	-5.0	0.0	5.0	7.0	10.0	12.5	15.0
25.0	30.80	39.00	48.80	60.30	73.70	89.20	96.10	107.00		
30.0	28.50	36.50	45.80	56.80	69.70	84.60	91.20	101.50	111.00	121.50
35.0	26.30	33.90	42.80	53.30	65.60	79.80	86.10	96.30	105.50	115.00
40.0	24.00	31.20	39.70	49.70	61.40	75.00	81.00	90.70	99.30	108.50
45.0		28.60	36.60	46.10	57.20	70.10	75.80	85.00	93.20	102.00
50.0			33.50	42.40	52.80	65.00	70.40	79.10	87.00	95.40
55.0				38.60	48.40	59.90	65.00	73.20	80.60	88.60
60.0					43.90	54.60	59.40	67.20	74.20	81.70
65.0						49.30	53.80	61.00	67.60	74.60
68.0						46.10	50.40	57.30	63.60	70.30

50 Hz

ZR310KCE-TWD

R407C Dew Point

Cond °C	Power, kW									
	-20.0	-15.0	-10.0	-5.0	0.0	5.0	7.0	10.0	12.5	15.0
25.0	11.05	11.25	11.50	11.80	12.10	12.45	12.60	12.85		
30.0	12.30	12.45	12.65	12.90	13.20	13.55	13.65	13.90	14.10	14.30
35.0	13.80	13.90	14.05	14.25	14.50	14.80	14.95	15.15	15.35	15.55
40.0	15.55	15.60	15.70	15.85	16.05	16.30	16.40	16.60	16.80	16.95
45.0		17.60	17.65	17.75	17.85	18.05	18.15	18.35	18.50	18.65
50.0			19.95	19.95	20.00	20.20	20.20	20.40	20.50	20.60
55.0				22.50	22.50	22.60	22.60	22.70	22.80	22.90
60.0					25.50	25.40	25.40	25.50	25.60	25.60
65.0						28.70	28.70	28.70	28.70	28.70
68.0						30.90	30.80	30.80	30.80	30.80

Cond °C	Current at 400 V, A									
	-20.0	-15.0	-10.0	-5.0	0.0	5.0	7.0	10.0	12.5	15.0
25.0	24.37	24.64	24.86	25.10	25.38	25.77	25.96	26.30		
30.0	25.73	26.00	26.22	26.42	26.67	27.00	27.16	27.45	27.74	28.08
35.0	27.32	27.59	27.80	27.98	28.19	28.46	28.60	28.84	29.09	29.38
40.0	29.21	29.49	29.69	29.85	30.01	30.23	30.34	30.55	30.75	31.00
45.0		31.78	31.97	32.11	32.23	32.40	32.48	32.64	32.81	33.02
50.0			34.72	34.84	34.93	35.04	35.10	35.22	35.35	35.51
55.0				38.12	38.18	38.24	38.27	38.35	38.44	38.56
60.0					42.06	42.07	42.08	42.12	42.17	42.24
65.0						46.62	46.61	46.60	46.61	46.65
68.0						49.73	49.70	49.67	49.66	49.67

Cond °C	Suction Mass Flow, g/s									
	-20.0	-15.0	-10.0	-5.0	0.0	5.0	7.0	10.0	12.5	15.0
25.0	172.00	215.00	264.00	322.00	388.00	463.00	496.00	549.00		
30.0	167.00	210.00	259.00	317.00	383.00	458.00	491.00	543.00	590.00	640.00
35.0	161.50	204.00	254.00	311.00	377.00	452.00	484.00	537.00	583.00	633.00
40.0	155.00	198.00	247.00	304.00	370.00	445.00	477.00	530.00	576.00	626.00
45.0		191.00	241.00	297.00	363.00	437.00	470.00	522.00	568.00	618.00
50.0			233.00	289.00	354.00	429.00	461.00	513.00	560.00	609.00
55.0				281.00	345.00	419.00	452.00	504.00	550.00	600.00
60.0					336.00	410.00	442.00	494.00	540.00	590.00
65.0						399.00	432.00	484.00	530.00	580.00
68.0						392.00	425.00	477.00	524.00	574.00

**COMPRESSOR MECHANICAL AND PHYSICAL DATA**

Displacement @ 50 Hz, m <sup>3</sup> /h	71.4
Length/Width, mm	447/390
Height, mm	724
Net Weight, kg	160
Gross Weight, kg	188
Rotalock Suction, inch	2 1/4 x 12 UN
Rotalock Discharge, inch	1 3/4 x 12 UN
Stub Suction, inch	1 5/8
Stub Discharge, inch	1 3/8
Oil Quantity, l	6.8
Oil type (original charge)	POE RL32-3MAF
Oil type (approved oils)	POE RL32-3MAF, POE MOBIL EAL Arctic 22 CC
Base mounting (hole dia), mm	266.7 x 266.7 (22.6)
Sound Pressure @ 1m (HT), dBA	74
Sound Power (HT), dBA	85
Sound Conditions (HT, Temperatures: Evap./Cond./Suction at freq./speed)	7 / 54 / 18 °C at 50 Hz
PED Category	2
Max. Internal Free Volume, l	34.0
High Side PS gauge, bar	32
Low Side PS gauge, bar	20
Low Side TS Max., °C	52
Low Side TS Min., °C	-35
Refrigerant's GWP	1774
Refrigerant's classification	A1

**COMPRESSOR ELECTRICAL DATA (380-420 V / 3~ / 50 Hz)**

Maximum Operating Current, A	52
Locked Rotor Current, A	272
Winding Resistance, ohm	0.51
Default Enclosure Class	IP 54 (IEC 34)

**ACCESSORIES INCLUDED**

Discharge Temperature Protection	Internal Thermistor
Discharge Temperature Protection	PTC in Scroll Discharge Port
Enclosure Class	IP 54
Mounting Grommets	Standard
Oil Charge	
Oil Service Valve	Schraeder Valve
Check Valve	Discharge Low Leak Check Valve

### ACCESSORIES OPTIONAL

<p>Crankcase Heater</p> <p>Mounting Grommets</p> <p>Mounting Grommets</p> <p>Adapter Kit</p> <p>Oil Control System</p>	<p>102 W External</p> <p>Rubber Grommet For Single</p> <p>Rubber Grommet For Parallel</p> <p>Operation</p> <p>R1"3/4 - B1"3/8 For TPTL for</p> <p>Parallel Operation</p>
<p>ALCO Trax-Oil OM3</p>	

### MOTOR OPTIONS

<i>Motor Code</i>	<i>Power Supply</i>	<i>Nominal Voltage, V</i>	<i>Start Connection</i>	<i>DOL Connection</i>	<i>Amps Factor</i>
TWD	380-420 V / 3~ / 50 Hz	400		Y	1.00
TWC	200 V / 3~ / 50 Hz	200		Y	2.09
TWE	500 V / 3~ / 50 Hz	500		Y	0.80
TWR	220-240 V / 3~ / 50 Hz	230		Y	1.73
TWD	460 V / 3~ / 60 Hz	460		Y	1.04
TWC	208-230 V / 3~ / 60 Hz	230		Y	2.09
TWE	575 V / 3~ / 60 Hz	575		Y	0.80
TW7	380 V / 3~ / 60 Hz	380		Y	1.26